



TITLE: ONIKI/002 KIBBLED ONION AS SHIPPED (INDIAN)	QA DEPARTMENT
PREPARED BY: Vaida Zemaitiene	ISSUE No: H
AUTHORISED BY: Nicola Burnford	ISSUE DATE: 12.03.2024
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1.0 **DESCRIPTION**

The product is made from sound white onions, which have been, peeled, washed, sliced, dried, inspected and metal detected at source in accordance with good manufacturing practice and complying with all UK & EU Food Laws.

As shipped: sold in the exact condition the product was exported in.

2.0 **PHYSICAL**

Size: Maximum of 5% to be retained on a 9.50mm sieve.
Maximum of 10% to pass through a 1.00mm sieve.

3.0 **ORGANOLEPTIC (reconstituted state)**

Appearance: White/cream to light tan colour, but may have some green/light brown pieces present.

Flavour: The characteristic flavour and odour of onions with no off or foreign overtones.

Texture: Shall be tender but not mushy.

Defects (including stem, skin, core, root, lateral bud and discolouration): 5% max

4.0 **Foreign material:** practically free from in accordance with good manufacturing practice

5.0 **ANALYTICAL**

Moisture: Maximum 8%

6.0 **BACTERIOLOGICAL**

	m	M
Total Viable Count	500,000 per gram	750,000 per gram
Coliforms	100 per gram	1,000 per gram
<i>E. coli</i>		10 per gram
Yeasts & Moulds	500 per gram	5,000 per gram
<i>Salmonella</i>		Absent in 25 gram

KEY: **m** : target level
M : upper quality tolerance level

8.0 **METAL DETECTION**

The product is metal detected to ensure free from any metal above 2.0mm ferrous, 3.0 mm non-ferrous and 4.0 mm stainless steel

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9.0 ANALYTICAL METHODS

Moisture: Loss upon drying is determined using a Moisture Analyzer

10.0 STORAGE LIFE

24 months from date of production.

Store in a cool dry warehouse, maximum ambient temperature 16°C, maximum relative humidity 70% preferred.

A minimum of 6 months shelf life will be remaining upon delivery.

11.0 PACKAGING

The product is packed into poly-lined paper sacks

12.0 COUNTRY OF ORIGIN

India (sold as Traded Goods)

13.0 QUALITY TESTING

The above information is based on our current state of knowledge and experience following detailed investigations and tests. The information, however, may not on all occasions, represent a legally binding warranty, as certain variations in colour and/or other values and further quality fluctuations from incorrect transportation and/or improper storage outside our sphere of influence and control cannot be excluded; hence the purchaser is not exempt from undertaking their own tests and investigations.

DISPUTE PROCEDURES

In case of a dispute on analytical data, the resolution will be via a generally accepted method of analysis undertaken by a UKAS accredited laboratory approved by J. L. Priestley and Company Limited.

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ALLERGY INFORMATION

This product is free from:

ALLERGEN	Y/N	Comments
Cereal / Cereal Derivatives	Y	
Soya / Soya Derivatives	Y	
Sesame Seeds	Y	
Egg / Egg Products	Y	
Milk / Dairy Products	Y	
Meat / Meat Products	Y	
Gelatine	Y	
Hydrolysed Vegetables Proteins	Y	
Artificial Flavours	Y	
Natural and N.I Flavours	Y	
Artificial Colours / Azo Dyes	Y	
Natural and N.I Colours	Y	
Fish and their Derivatives	Y	
Crustacea	Y	
Molluscs	Y	
Preservatives	Y	
Additives	Y	
Benzoates	Y	
MSG and Glutamates	Y	
Gluten	Y	
Ground Nuts and their Derivatives	Y	
Tree Nuts and their Derivatives	Y	
Mustards	Y	
Celery	Y	
Celeriac	Y	
Sulphur Dioxide and Sulphites	Y	May be naturally occurring
Lupin	Y	

This product has not been:

Genetically Modified
Enzymatically Modified
Irradiated

This product is suitable for:

Vegetarians	Y	
Ovo- Lacto Vegetarians	Y	
Vegans	Y	
Coeliacs	Y	

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Details of specification amendments:

Issue	Date	Amendment	Amended By	Authorised By
A	13.06.12	Updated following spec review – amendment	N.Burnford	N.Burnford
		Detail/ spec acceptance detail added		
		Description of As Shipped		
B	28.05.13	Change to Product Code	N.Burnford	N.Burnford
C	01.04.15	Minimum shelf life detail added	N.Burnford	N.Burnford
D	19.03.18	Updated as part of Spec Review	N. Burnford	N. Burnford
E	20.03.19	Origin detail and packaging updated	N. Burnford	N. Burnford
F	12.03.2020	Updated micro for the new crop	V. Zemaitiene	N. Burnford
F1	09.04.2020	Colour, origin and defects updated to cover all suppliers	V. Zemaitiene	N. Burnford
F2	30.04.2020	Additional origins removed, metal detection levels updated against suppliers	V. Zemaitiene	N. Burnford
G	12.03.2021	Updated as part of spec review	V. Zemaitiene	N. Burnford
G1	28.04.2021	Updated micro, So2 detailed as may be naturally occurring	V. Zemaitiene	N. Burnford
H	12.03.2024	Updated as part of spec review	V. Zemaitiene	N. Burnford

This Specification shall be deemed accepted by the customer if no queries are raised within 5 working days of its receipt.

Signed:.....

N.Burnford

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NICOLA BURNFORD
Technical Manager